

MCE-10R-NT	10	Modbus	EtherCAT		
MCE-10F-NT	10	Modbus	EtherCAT		

5 55

55

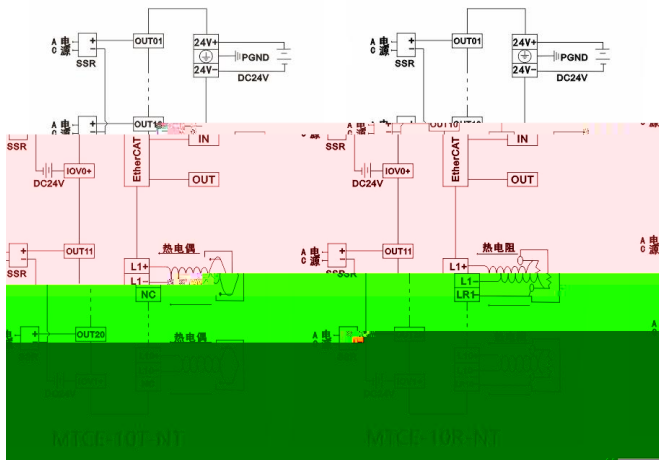
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20

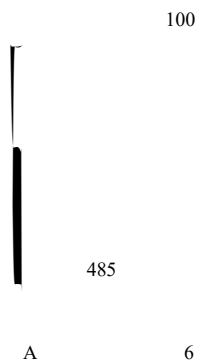
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11	20	11	20
0+		1	10
1+		11	20



5



6

		19.2	24	28.8	
	A	/	0.09	/	

	1	B						
	2	100	100	100	50	120		
		30	5	24				
		0.1	A/30	0.3A/24	5	A	5	24
		10	/1					
	1	100	0.1					
	1	100	1					
		/						
	1	100	1200	148	2192			
	1	100	1200	148	2192			
	1	100	850	148	1562			
	1	100	1200	148	2192			
	1	200	300	328	572			
	1	0	1600	32	2912			
	1	0	1600	32	2912			
	B <sup>1</sup>	400	1800	752	3272			

00 <sup>2</sup>	150	600	238	1112
00 <sup>2</sup>	150	500	238	932
00 <sup>2</sup>	30	120	22	248
50 <sup>2</sup>	30	120	22	248
20 <sup>2</sup>	80.0	280.0	112.0	536.0
1	0.3			<=2
2	0.5			

2

	485+, 485-	485
A		A

		24	
10	15		
0.5	1		#3612

02

0 7151	1-10 1- 10	16			
0 7152	1-10 1- 10	16			
0 7153	1-10 1- 10	16			
0 7154	1-10 1- 10	16			
0 7155	1-10 1- 10	16			
0 8150	1	16	0		
0 8150	2	16	0		
0 8150	3	16			
0 A00	1	16			
0 A00	2	16	B -		

Modbus

	38400		8	1	1

	1	2	3	4	5	6	7	8
	9	10						
	1500	1501	1502	1503	1504	1505	1506	1507
	1508	1509						
	1532	1533	1534	1535	1536	1537	1538	1539
	1540	1541						
	1564	1565	1566	1567	1568	1569	1570	1571
	1572	1573						
	1596	1597	1598	1599	1600	1601	1602	1603
	1604	1605						
	1628	1629	1630	1631	1632	1633	1634	1635
	1636	1637						
	1660	1661	1662	1663	1664	1665	1666	1667
	1668	1669						
	1692	1693	1694	1695	1696	1697	1698	1699
	1700	1701						
	1852	1853	1854	1855	1856	1857	1858	1859
	1860	1861						
	1788	1789	1790	1791	1792	1793	1794	1795
	1796	1797						
	1820	1821	1822	1823	1824	1825	1826	1827
	1828	1829						
	1884	1885	1886	1887	1888	1889	1890	1891
	1892	1893						
	1916	1917	1918	1919	1920	1921	1922	1923
	1924	1925						
	1948	1949	1950	1951	1952	1953	1954	1955
	1956	1957						
	1980	1981	1982	1983	1984	1985	1986	1987
	1988	1989						
/	2012	2013	2014	2015	2016	2017	2018	2019
	2020	2021						
	2044	2045	2046	2047	2048	2049	2050	2051
	2052	2053						
	2076	2077	2078	2079	2080	2081	2082	2083
	2084	2085						
	2108	2109	2110	2111	2112	2113	2114	2115
	2116	2117						
1	2140	2141	2142	2143	2144	2145	2146	2147
	2148	2149						
2	2172	2173	2174	2175	2176	2177	2178	2179
	2180	2181						
3	2204	2205	2206	2207	2208	2209	2210	2211
	2212	2213						

	1	2	3	4	5	6	7	8
	9	10						
4	2236	2237	2238	2239	2240	2241	2242	2243
	2244	2245						
5	2268	2269	2270	2271	2272	2273	2274	2275
	2276	2277						
6	2300	2301	2302	2303	2304	2305	2306	2307
	2308	2309						
7	2332	2333	2334	2335	2336	2337	2338	2339
	2340	2341						
8	2364	2365	2366	2367	2368	2369	2370	2371
	2372	2373						
1	2396	2397	2398	2399	2400	2401	2402	2403
	2404	2405						
2	2428	2429	2430	2431	2432	2433	2434	2435
	2436	2437						
3	2460	2461	2462	2463	2464	2465	2466	2467
	2468	2469						
4	2492	2493	2494	2495	2496	2497	2498	2499
	2500	2500						
5	2524	2525	2526	2527	2528	2529	2530	2531
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6	2556	2557	2558	2559	2560	2561	2562	2563
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	2596	2597						
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	2660	2661						
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	2692	2693						
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	2756	2757						
2	2780	2781	2782	2783	2784	2785	2786	2787
	2788	2789						
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	2820	2821						
4	2844	2845	2846	2847	2848	2849	2850	2851
	2852	2853						
	3036	3037	3038	3039	3040	3041	3042	3043
	3044	3045						
	2876	2877	2878	2879	2880	2881	2882	2883
	2884	2885						
	2940	2941	2942	2943	2944	2945	2946	2947
	2948	2949						
	2972	2973	2974	2975	2976	2977	2978	2979
	2980	2981						
	3004	3005	3006	3007	3008	3009	3010	3011
	3012	3013						
	3068	3069	3070	3071	3072	3073	3074	3075
	3076	3077						
	3164	3165	3166	3167	3168	3169	3170	3171
	3172	3173						
	3196	3197	3198	3199	3200	3201	3202	3203
	3204	3205						
	3228	3229	3230	3231	3232	3233	3234	3235
	3236	3237						
	3260	3261	3262	3263	3264	3265	3266	3267
	3268	3269						
	3292	3293	3294	3295	3296	3297	3298	3299

	1	2	3	4	5	6	7	8
	3516	3517	3518	3519	3520	3521	3522	3523
	3524	3525						
	3548	3549	3550	3551	3552	3553	3554	3555
	3556	3557						
/	3580	3581	3582	3583	3584	3585	3586	3587
	3588	3589						
	3612							
	3616							
	3620							
/	3628							
/	3636							
	3640							
	3644							
1- 10	3648							
1	3652							
2	3656							
3	3660							
4	3664							
	3668							
	3672							
	3676							
	3684							
	3688							
	3692							
	4582							
	3696							
	4586	4587	4588	4589	4590	4591	4592	4593
	4594	4595						
	4618	4619	4620	4621	4622	4623	4624	4625
	4626	4627						
	5735	5736	5737	5738	5739	5740	5741	5742
	5743	5744						

A		45
		1.
		2.

- (1)
- (2)
- (3) 24
- (4)

B

		24 + 24 -
		B 3612

- 1
- 2 \_\_\_\_\_
- 3 \_\_\_\_\_
- 4
- 5
- 6

SHENZHEN MEGMEET CONTROL TECHNOLOGY CO., LTD

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400-666-2-163

(+86) 0755-86600999

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